

6142713

FIG. 1

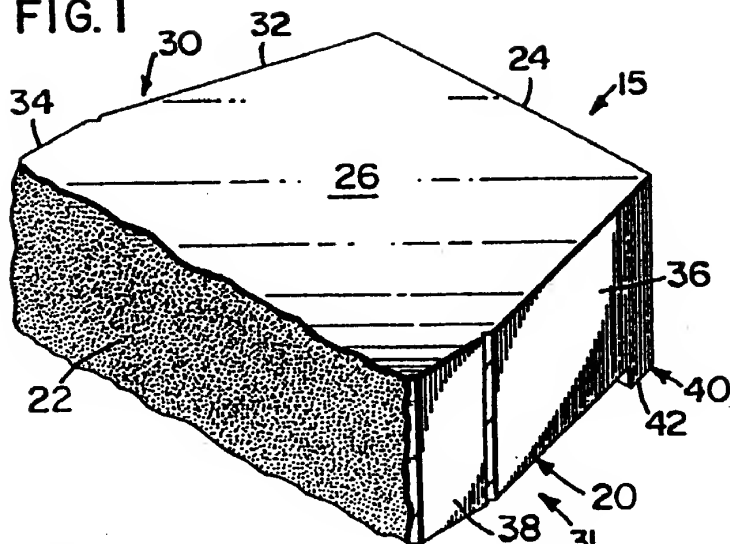


FIG. 2

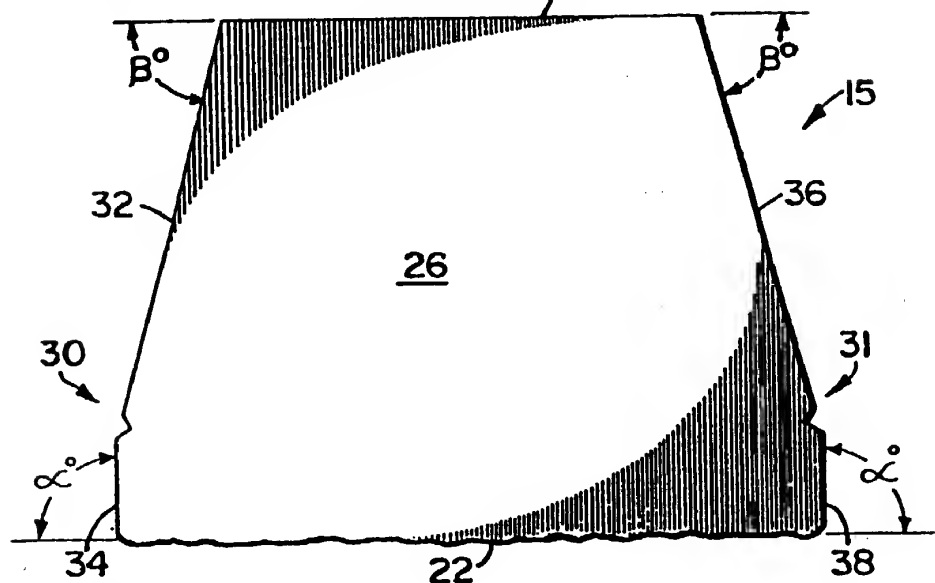
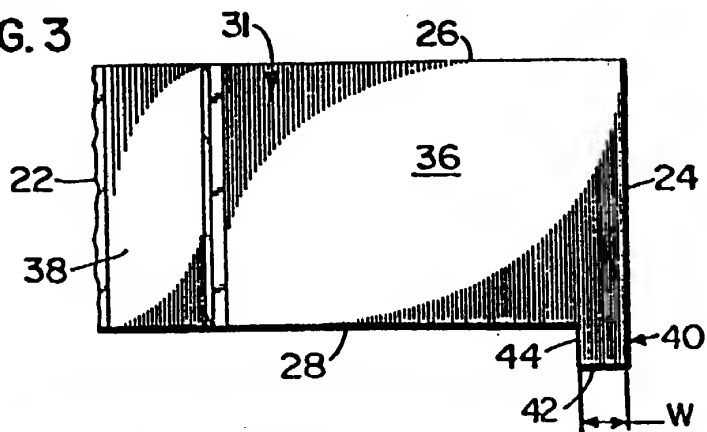


FIG. 3



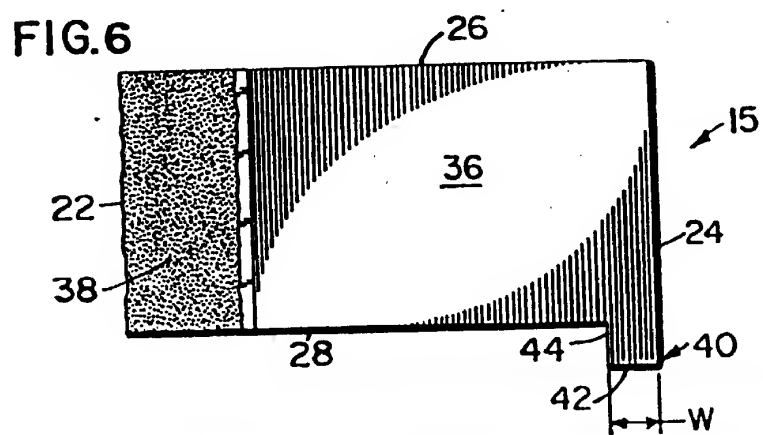
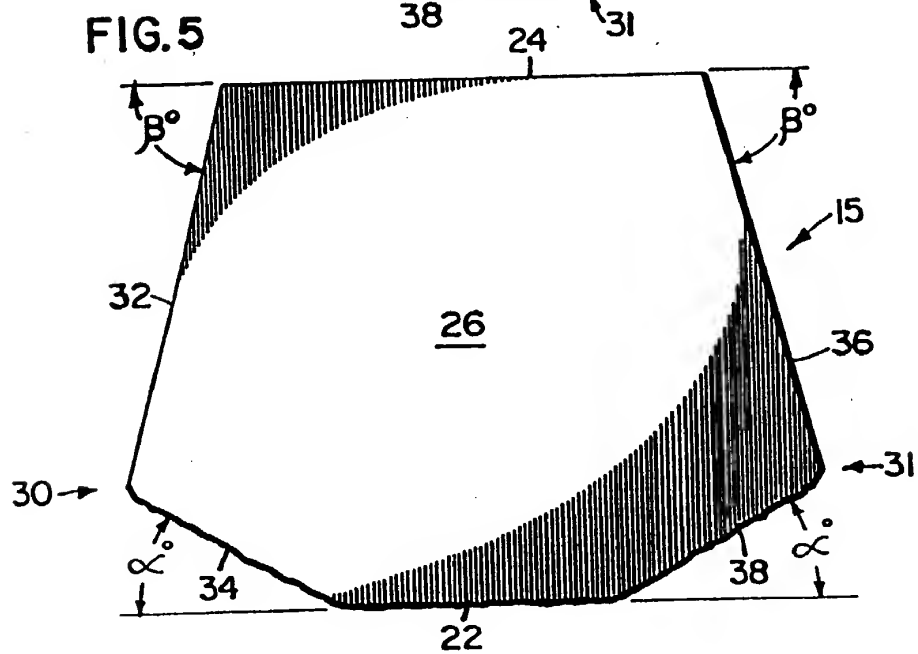
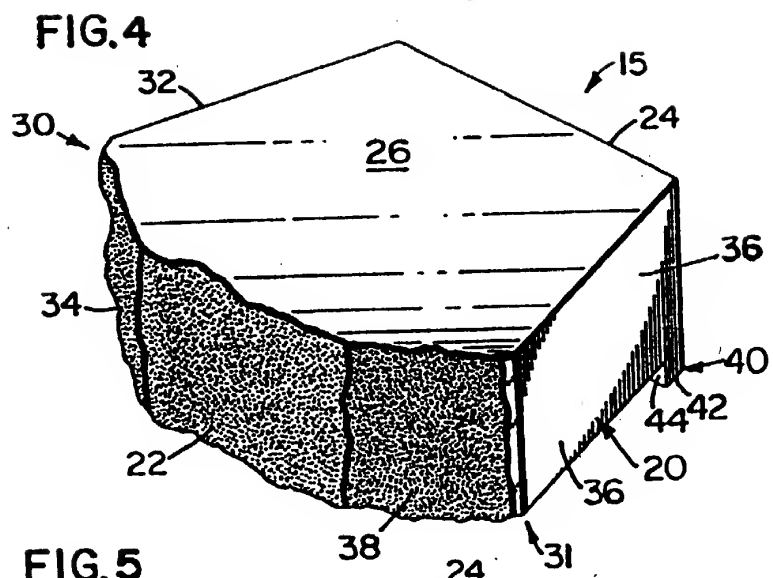


FIG. 7

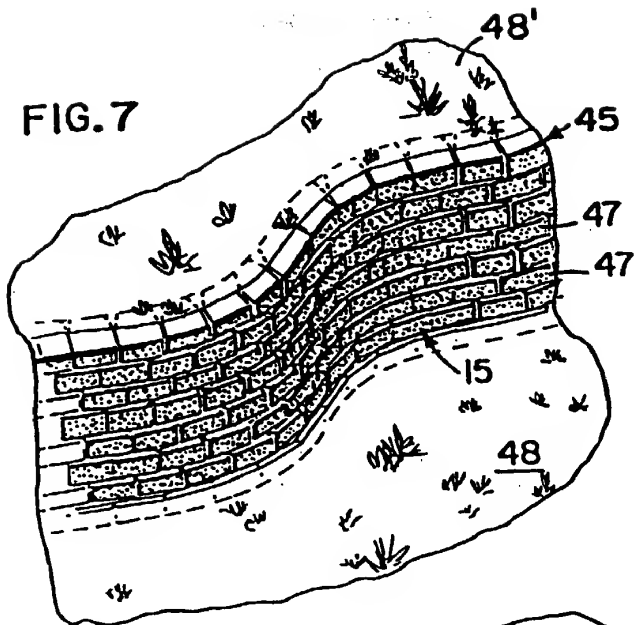
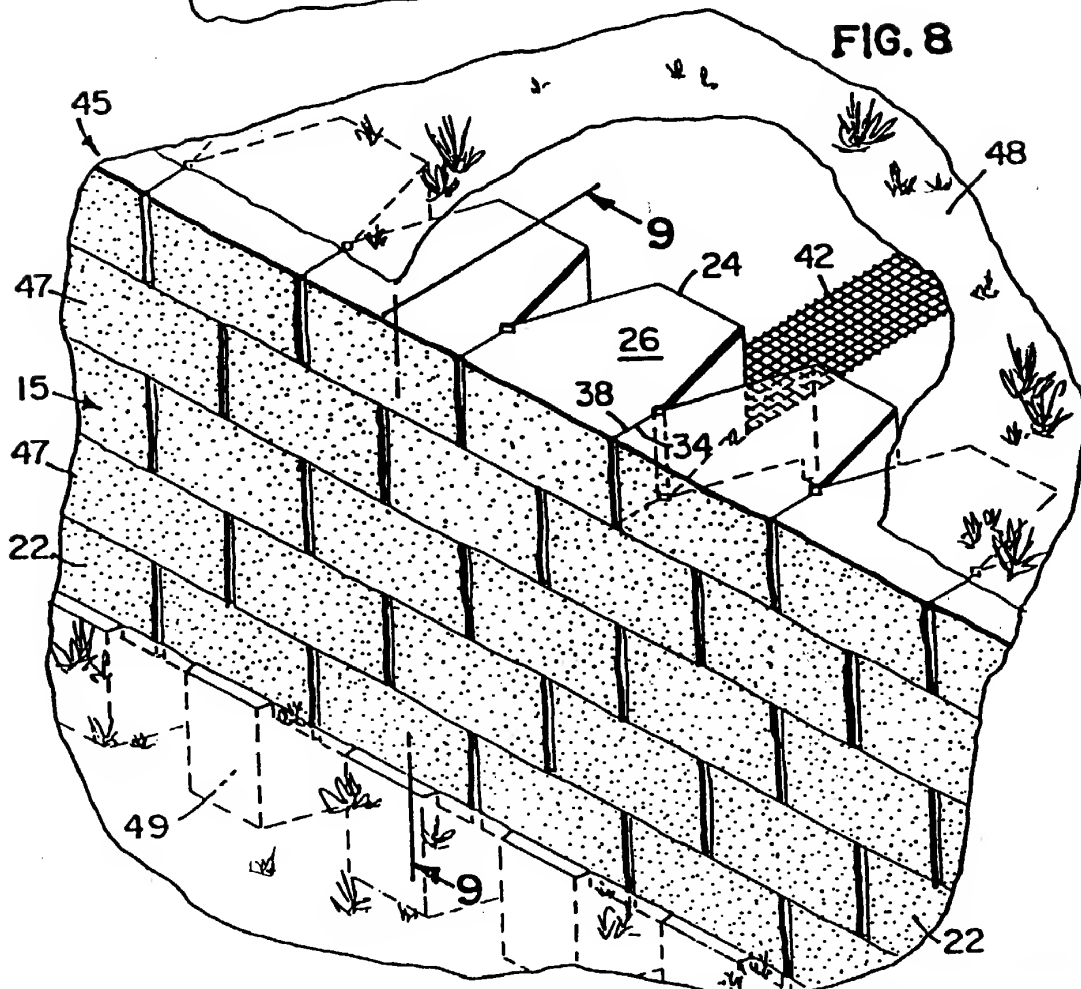


FIG. 8



```

graph TD
    A[MIX FILL] --> B[LOAD MOLD]
    B --> C[FORM BLOCK]
    C --> D[CURE BLOCK]
    D --> E[SPLIT BLOCK]
  
```

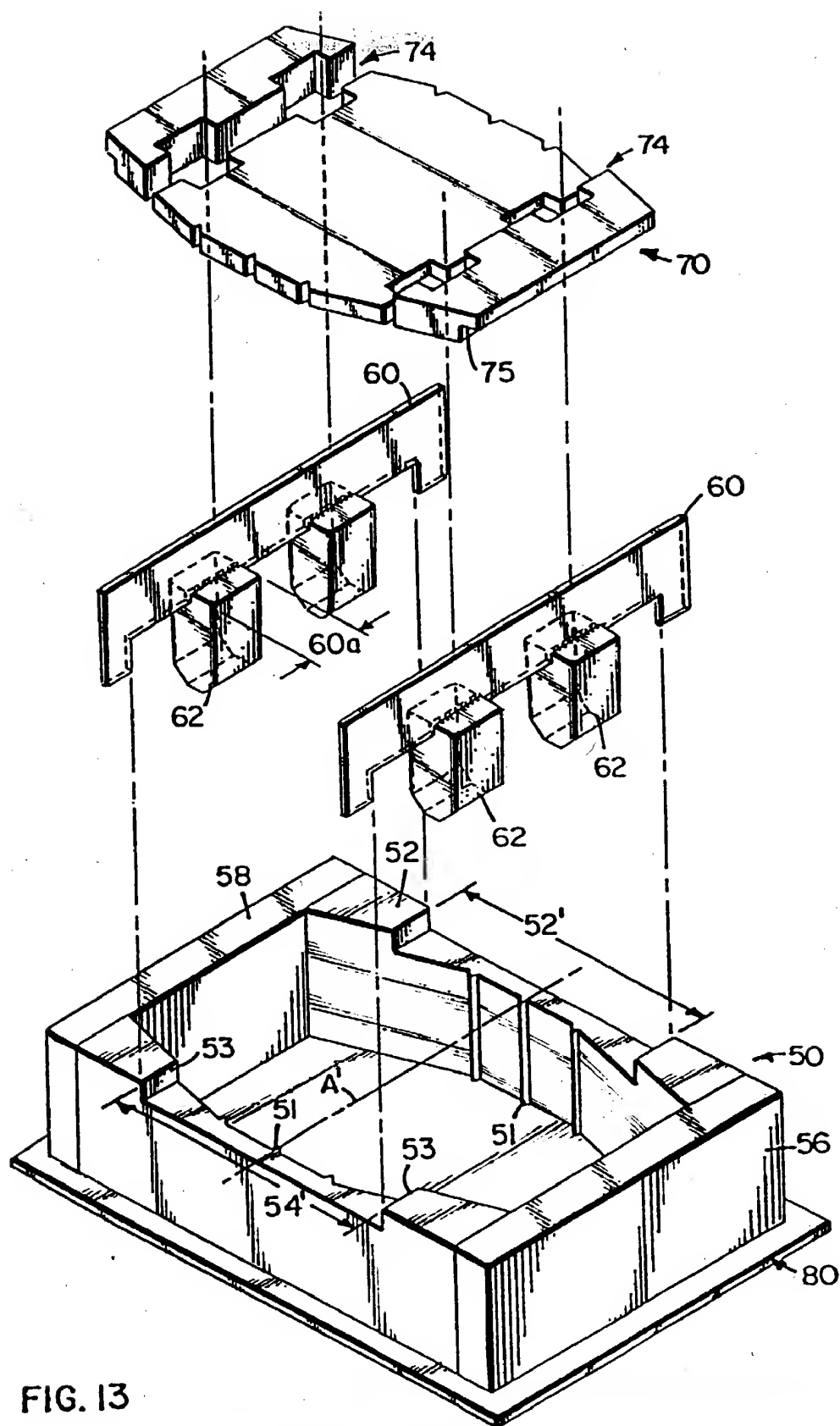


FIG. 13